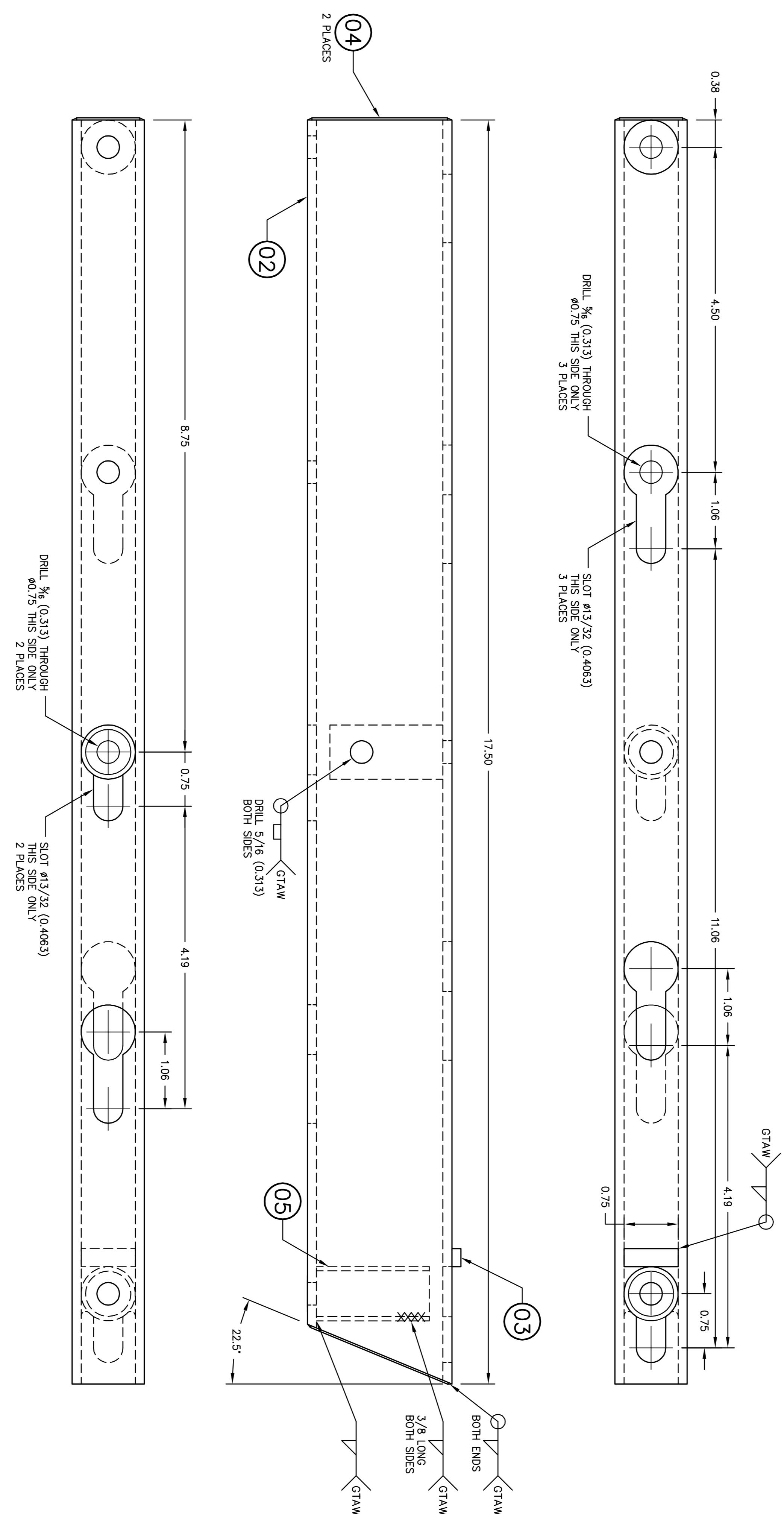


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	ADD KEYWAY TO TOP HOLE AND MIDDLE KEYWAY	BUC	JULY 10/08
2	REMOVE KEYWAY FROM TOP HOLE, ADD KEYWAYS TO BACK	BUC	NOV 7/08
3	TITLE BLOCK UPDATED; GUIDE TUBE WELD UPDATED; CAP MATERIAL	BUC	09/12/2014



### ① TUBE ASSEMBLY

#### NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. ALL STEEL PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED PRIOR TO ASSEMBLY.

LIST OF MATERIALS					
QTY	APPROVALS	DATE	AERO DESIGN LTD.	9888A MALLASPINA ROAD POWELL RIVER, BC, CANADA V0G 0G3	TEL: 604-483-2376 <a href="http://www.aerodesign.ca">www.aerodesign.ca</a>
2	DRAWN: JEFF CLARKE	01 AUG 2007	01	304 STAINLESS STEEL ASTM A269 AMS 5513	#0.75 X 0.065 RND. TUBE 0.050 SHEET 0.188 X 0.75 ROD
2	CHECKED: E. BURGON	05 SEPT 2007	02	304 STAINLESS STEEL ASTM A479	1.0 X 2.0 X 0.125 TUBE
1			03	304 STAINLESS STEEL ASTM A554	
1			04	304 STAINLESS STEEL ASTM A479	
1			05	TUBE ASSEMBLY	
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC
					STOCK SIZE

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01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC
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